

Working Leader, Mold Maker (Steady Afternoons)

Job Summary

Plan and organize the production of the mold-building process by serving as a mentor to employees. Supervise and assign work duties and tasks to Mold Makers as required.

Specific Responsibilities:

- To work in a clean, safe, and organized manor, as outlined in the Health and Safety Program; this includes crane use and training, as well as all material handling
- Perform mold-related calculations using conversion tables/charts, material product-specification tables/charts, and/or occupational graphs, to correctly identify clearances, slide-travel, contraction, and expansion variables of materials, in accordance with job specifications
- Read and verify engineering drawings, including component prints, assembly of mold, and part drawings, to identify correct symbols, dimensions, shapes, tolerances, allowances, and/or surface designations, and any other information needed to complete the work piece
- Produce a detailed component sketch from engineering drawings including mold and part drawings, so that components and assemblies are correctly sketched for shape, dimensions, tolerances, finishes, and assembly inter-relationship
- Verify and identify materials for size, shape, surface, and type by checking colour codes, letter, and numerical stamps, and/or stock list, to ensure that material selected is correct for the application according to engineering drawings and instruction sheets
- Establish and organize the mold-build process, by identifying types of machines and tools that are required, formatting the machining operations, planning for optimum scheduling, delegating tasks, and communicating with production team, so that all stages of mold-building process are according to engineering specifications and company standards
- To operate and/or train apprentices on the proper use of tool room machinery for the purpose of making-fixtures minor mold components; this equipment includes vertical milling machines (Bridgeport), surface grinders both manual and automatic, horizontal lathe, cutter grinder and both vertical and horizontal saws
- To operate and/or use hand grinding equipment, for the purpose of spotting major and minor mold components, (such as lifters, slides, pin carriers etc.) This equipment includes large and small straight air/electric grinders, large and small 90° air/electric disc grinders, and manual equipment such as abrasive stones and emery, abrasive wheels and carbide bits, hand files chisels and scarpers



Address:
469 Silver Creek Industrial Drive
Lakeshore, Ontario, Canada
N8N 4W2
Phone: 519-727-3287
Fax: 519-727-6681
Website: www.rekointl.com

- To train, lead, and supervise team members in all the above processes
- Perform all other duties as assigned

Knowledge and Skills:

- Excellent customer service skills
- Ability to lead a team
- Strong problem solving and organizational skills, with the demonstrated ability to meet deadlines
- Excellent written and oral communication skills are required

Requirements:

- Minimum of ten (10) years' experience in the plastic injection mold and tooling industry.
- Minimum of five (5) year's experience in a leadership role
- Ability to work steady afternoons

Company Background

Strengthening communities by advancing manufacturing.

Established in 1976, Reko Manufacturing Group has proven to be a leader in the tool and mold manufacturing industry by focusing on innovation, technology and quality paired with highly skilled professionals. Our key focus is soft trim, low compression tooling for acoustics and carpet in the automotive sector. At Reko, we pride ourselves on providing a strong family culture that embraces innovation, creativity, and a team atmosphere.

We are continuously seeking out the best and the brightest to become an integral part of a life-long opportunity and contribute to a vibrant future at our company. At Reko, we invest in our people and give them the tools they need to achieve success by offering apprenticeship programs, tuition reimbursement, and referral bonuses.

Adhering to our core values of respect, customer focus, innovation, flexibility, teamwork, honesty, and dedication, we work creatively to ensure that our customers get what they request, on time. We will maximize value for all stakeholders. Our supportive family culture means that we embrace diversity; that we work together; and that we enjoy lots of social events together too.

Don't wait! Join our family today!